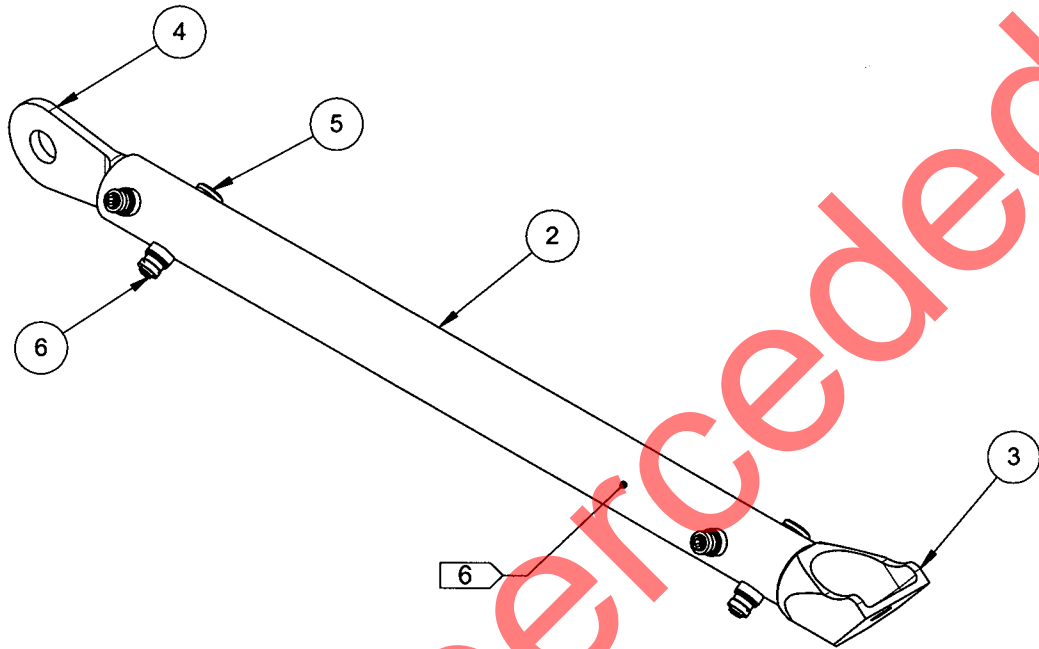


ITEM	QTY. -041	P/N	DESCRIPTION
1	X	D4867-041	LEG ASSEMBLY, FWD
2	1	D4867-1	STRUT
3	1	D4871-1	END FITTING
4	1	D4871-3	END FITTING, EYE
5	4	HL20PB5-12	HI-LOK PIN
6	4	HL86-5	HI-LOK COLLAR



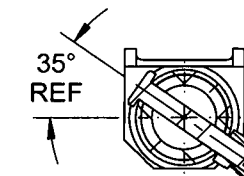
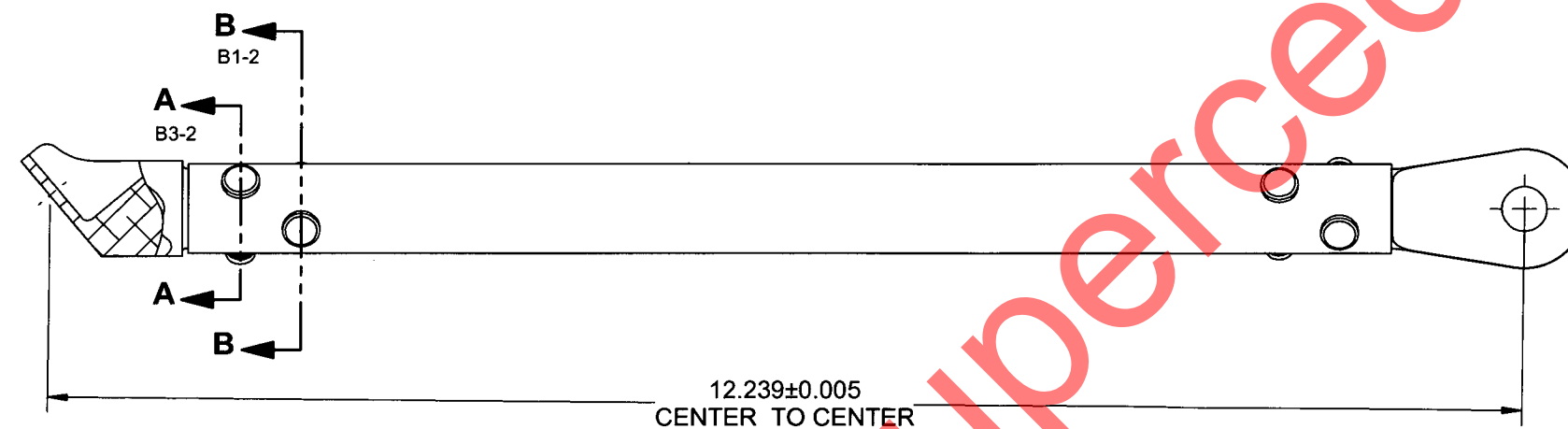
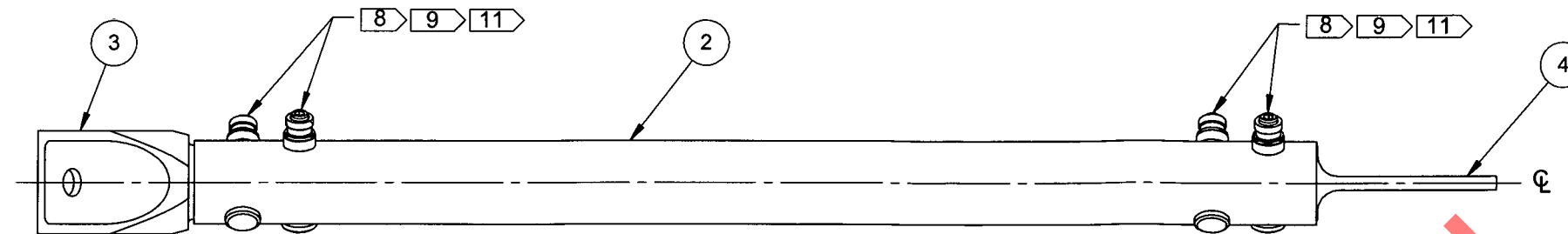
D4867-041 LEG ASSEMBLY, FWD
(EQUIVALENT TO BELL P/N 206-063-106-005)

RELEASED
2014 -06- 16

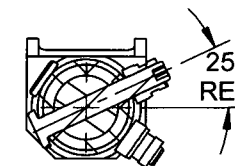
- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.8
 - 7) WEIGHT: 0.70 lbs
 - 8) ALIGN PILOT HOLES IN D4867-1 WITH PILOT HOLES IN D4871-1 & D4871-3.
DRILL OUT EACH HOLE USING A P/N 13-SB65 (0.125) PILOTED DRILL.
REAM EACH HOLE USING P/N 31-219 (Ø0.1610) REAMER, USING DART TOOL SETUP DT9964
 - 9) INSTALL PIN/COLLAR AND END FITTING WITH HYSOL EA934NA OR MAGNOBOND 6398 ADHESIVE WHILE STILL WET
 - 10) ASSEMBLE PER DART TOOL DT9964
 - 11) INSTALL HL20PB5-12 HI-LOK IN ORIENTATION SHOWN

APPROVED

B	REVISE NOTES 6) & 9) (ZN A8-1); ADDED BELL P/N	RF	14.04.08
A	NEW ISSUE	RF	13.09.16
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	VS	DRAWING NO.	REV. B
MFG. APPR.	JLM	D4867	SHEET 1 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	LEG ASSEMBLY	NTS
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SECTION A-A C7-2
2 PL, SIMILAR



SECTION B-B C7-2
2 PL, SIMILAR

D4867-041 LEG ASSEMBLY, FWD
AUXILIARY VIEW

RELEASED
2014 -06- 16

APPROVED

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	VS	DRAWING NO. D4867	REV. B
MFG. APPR.	JLM	SHEET 2 OF 3	
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	LEG ASSEMBLY	NTS
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